How to Build a Simulation

**PHASE 1  PLAN**
- Team
- Objectives
- Audience
- Admin Plan

**PHASE 2  DESIGN**
- Story
- Challenge (Objective)
- Happily Ever After

**PHASE 3  DEVELOPMENT**
- The Business Case
- Supporting Sim Documents
- Supporting Facilitator Doc

**PHASE 4  PILOT AND ROLL-OUT**
- Rehearsal
- Rollout
- Debrief